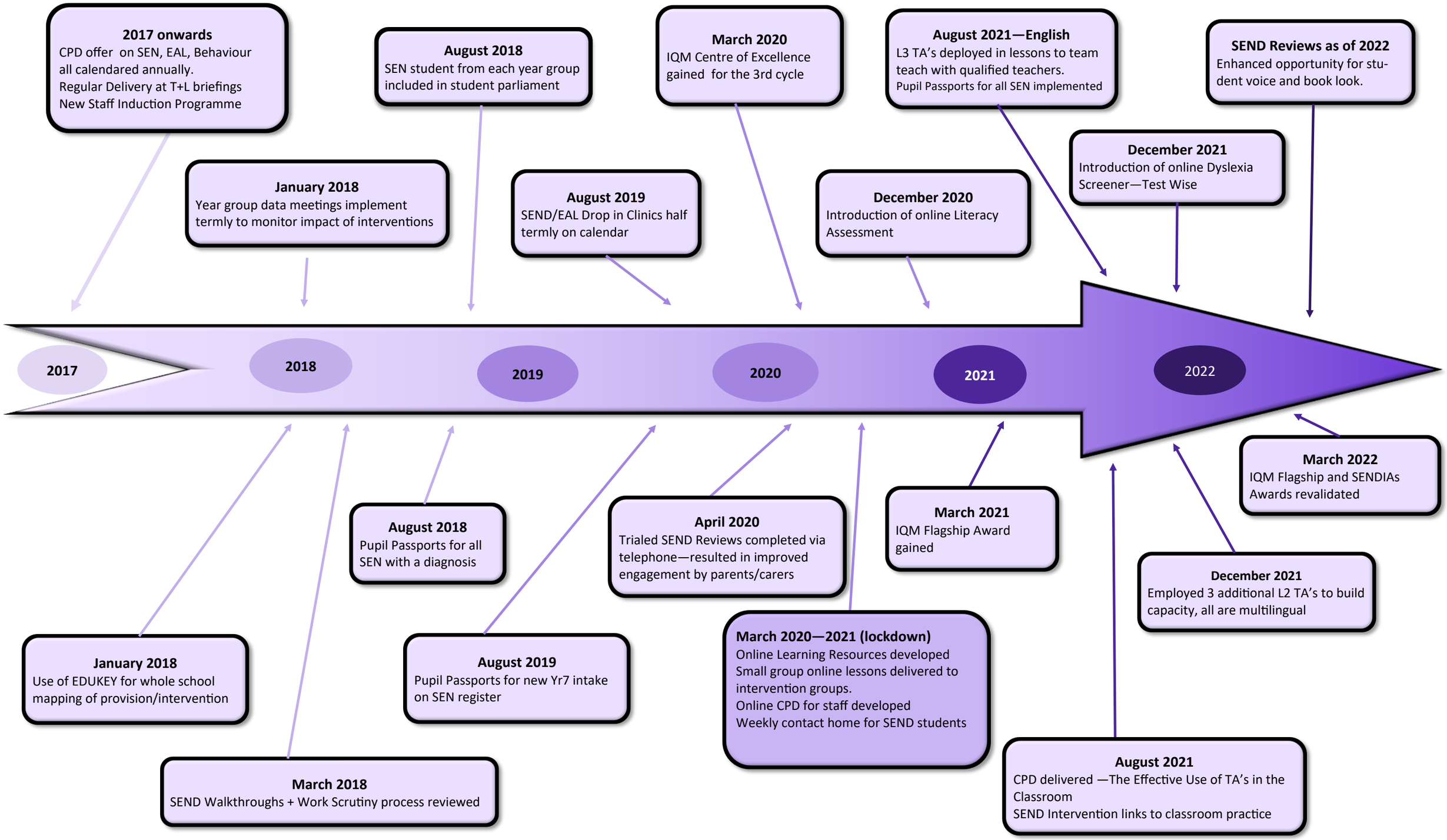SEND—Our 5 Year Journey